

CHICAGO CROWN TOP QUARTS – BEER / SODA / MINERAL WATER

Quarts include ACL, embossed, and paper labeled bottles.

Lip finish: AC = applied crown, ABM = Automated Bottling Machine crown.

A

1. AMERICAN SODA / SOFT DRINK WORKS / TELEPHONE SEELEY 7723 / (image of a large “A” with wings) / 2118-20 W. SUPERIOR ST. / CHICAGO, ILL. (clear, embossed, ABM)
2. ATLAS BRG. CO. / (image of eagle and nest over globe) / CHICAGO (aqua, embossed, AC)

B

3. BENZINGER BOTTLING CO. / (BBCo. monogram) / CHICAGO, ILL. (green, embossed, ABM)
4. BIG BEN / BEVERAGE / CORP. Base: BIG BEN BEVERAGE CORP. / ST. LOUIS / CHICAGO (green and clear, embossed, ABM)
5. BIRK:
 - a. BIRK BROS. / BREWING CO. / CHICAGO (amber, embossed, AC)
 - b. TROPHY BEER, BREWED AND BOTTLED BY BIRK BROS. BREWING CO. CHICAGO, ILL. (amber bottle, paper label, ABM)
6. BLACK KOW BEVERAGES. JUST A SWELL DRINK. Back: BOTTLED UNDER AUTHORITY OF BLACK KOW, INC. CHICAGO, ILL. (clear bottle, red and white ACL lettering, ABM)
7. BLUE RIBBON / BOTTLING WORKS / image of bow tie) / CHICAGO, ILLINOIS. (aqua, embossed, ABM)
8. BOSTELMANN:
 - a. D. W. BOSTELMANN / (image of anchor) / CHICAGO, ILL. Base: image of anchor. (aqua, clear, and green, embossed, ABM)
 - b. BOSTELMANN’S (in script) / BEVERAGES / REGISTERED PAT. OFFICE Base: image of anchor. (aqua, vertical embossing, AC)
 - c. BOSTELMANN’S / CHICAGO. Base: D. W. BOSTELMANN’S / CHICAGO, ILL. and image of anchor. (aqua, embossed, ABM)
 - d. BOSTELMANN / HYDROX / CHICAGO (green, embossed, ABM)
9. BRAND / BR’G CO. / CHICAGO-TOLEDO (amber, embossed, ABM)
10. BRISTOL MINERAL SPRING CO. / (BB monogram) / CHICAGO (aqua, embossed, ABM)
11. FRANK A. BRUHNKE & SONS / FAB monogram) / CHICAGO, ILL. (aqua, embossed, ABM)

12. BUBBLE UP, BOTTLED UNDER AUTHORITY OF BUBBLE UP COMPANY INC. CHICAGO ILL. 60618 (green bottle, red and white ACL, ABM)
13. BURKHARDT:
- a. HENRY BURKHARDT / INC. / (HB monogram) / 18 TH & JEFFERSON STS. / CHICAGO. (aqua, embossed, ABM)
 - b. HENRY BURKHARDT'S BEVERAGES / HENRY BURKHARDT / HBB monogram / CHICAGO (aqua, embossed)
 - c. BURKHARDT, ROCK & RYE. CHICAGO, ILL. (clear bottle, paper label, ABM)
 - d. BURKHARDT, FOAMING ROOT BEER. BOTTLED BY HENRY BURKHARDT BEVERAGES, CHICAGO ILLINOIS. (clear bottle, paper label, ABM)

C

14. CALIFORNIA BEVERAGE CO. CHICAGO, ILL. 3014-30 W. FILLMORE ST. AMERICAN PALE DRY GINGER ALE. (green bottle, paper label, ABM) Neck label: ALL AMERICAN BEVERAGES
15. L. CARLINO & CO. / CHICAGO / ILL. (aqua, embossed, AC)
16. CHICAGO BEVERAGE CO.:
- a. CHICAGO BEVEARGE CO. / (the words PURITY / VIRTUE / MERIT inside a large letter "Y") / CHICAGO, ILL. Base: the words PURITY / VIRTUE / MERIT inside a large letter "Y" (aqua, embossed, ABM)
 - b. CHICAGO BEVERAGE CO. OLD COLONY ORANGE SODA. ORANGE-CRUSH CO. CHICAGO (clear bottle, paper label, ABM)
17. CHICAGO CONSOLIDATED:
- a. CHICAGO / CONSOLIDATED / BOTTLING CO. / 14 TO 18 / CHARLES PLACE // C. C. B. Co. monogram. (aqua, embossed, AC)
 - b. CHICAGO / CONSOLIDATED / BOTTLING CO. / 14 TO 18 / LOMAX PLACE. 1901 (on heel) // C. C. B. Co. monogram. (aqua and green, embossed, AC)
 - c. CHICAGO CONSOLIDATED / BOTTLING CO. / C. C. B. Co. monogram / GEORGE LOMAX PRES. (aqua, embossed)
18. CHICAGO DISTILLED WATER:
- a. CHICAGO DISTILLED WATER & BEVEARGE CO. CHICAGO, ILL. PALE DRY, ENGLISH CLUB GINGER ALE. (green bottle, paper label, ABM). Neck label: ENGLISH CLUB GINGER ALE
 - b. CHICAGO DISTILLED WATER & BEVERAGE CO. CHICAGO, ILL. SEA ROCK DRY PALE GINGER ALE. (green bottle, paper label, ABM). Embossed at neck: SEA ROCK// BEVERAGES. Base embossed: CHICAGO, ILL. Neck label: CHAMPAGNE FLAVOR, BOTTLED IN U.S.A.

19. CITIZENS BOTTLING / WORKS / (CBW monogram) / CHICAGO (aqua, embossed, ABM)
20. GOLDEN GATE PALE DRY GINGER ALE. BOTTLED BY CHICAGO DISTILLED WATER & BEVERAGE CO. CHICAGO, ILLINOIS (green bottle, paper label, ABM)
21. COCA-COLA:
 - a. PREMIUM GINGER ALE / MANRD. BY / THE COCA-COLA BOTTLING CO. / CHICAGO, ILL. (aqua, embossed, ABM)
 - b. THE COCA-COLA BOTTLING CO. // CHICAGO (aqua, embossed, ABM)
 - c. NONPAREIL GINGER ALE. BOTTLED BY THE COCA-COLA BOTTLING CO. CHICAGO (aqua bottle, paper label, ABM) Base embossed: THE COCA-COLA / BOTTLING CO. / CHICAGO
22. COLUMBIA BRAND / BEVERAGES / BOTTLED BY / CARBONATED / BEVERAGE WORKS / CHICAGO, ILL. Base: CBW monogram. (aqua, embossed, ABM)
23. COLUMBUS / BRG. CO. / REGISTERED / CHICAGO, ILL. (amber, embossed, AC)

D

24. DAD'S "MAMA SIZE" FULL QUART. Back: BOTTLED UNDER LICENSE DAD'S ROOT BEER CO. CHICAGO, U.S.A. (amber bottle, red, blue, and yellow ACL lettering, ABM)
25. DE-LUXE // BEVERAGES / CHICAGO, ILL. Base: the words PURITY / VIRTUE / MERIT inside a large letter "Y" (aqua, embossed, ABM)
26. DOUGLASS / BOTTLING CO. / CHICAGO, ILL. (aqua, embossed, ABM)

E

No known examples

F

27. FAILING & WAGNER / BOTTLING WORKS / (F&W monogram) / 914-916 WEST 53RD ST. / CHICAGO (green, embossed, AC)
28. FORTUNE BROS. / BREW. CO. / CHICAGO (amber, embossed, AC)
29. SILVER FOX DELUXE BEER. PETER FOX BREWING CO. CHICAGO, ILL. U.S.A. (amber bottle, paper label, ABM)

G

30. GARDEN CITY:
- a. GARDEN CITY / BREWERY / CHICAGO / ILL. (amber, embossed, ABM)
 - b. GARDEN CITY / (Eagle and Knight in shield) / R.S.I. / CHICAGO, ILL. / BOTTLING WORKS (aqua, embossed, ABM)
31. GOODWINE BOTTLING CO. / CHICAGO, ILL. // QUALITY BEVERAGE (aqua, embossed, ABM)
32. GREEN LANTERN CARBONATED BEVERAGES. D. W. BOSTELAMNN CO. CHICAGO Back: same. (green bottle, red and white ACL lettering on front, white ACL lettering on back, ABM)

H

33. PETER HAND / BREWERY CO. / CHICAGO (aqua, amber, embossed, AC)
34. HAYES:
- a. HAYES BROS. / (image of Horseshoe and ESTABLISHED 1871) / CHICAGO, ILL. (aqua, embossed, AC)
 - b. HAYES BOTTLING CO. / CHICAGO (aqua, embossed, ABM)
35. FRANK HIGGINS / (FH monogram) / 2501 WALLACE ST. / PHONE CALUMET 2041 / CHICAGO, ILL. Base: F. H. (aqua, embossed, AC)
36. HINCKLEY & SCHMITT:
- a. HINCKLEY & SCHMITT GINGER ALE, PALE DRY. SUPERIOR 7-6543, CHICAGO 10, ILL. (green bottle, paper label, ABM)
 - b. BOTTLED AND DISTRIBUTED BY HINKLEY & SCHMITT, HIRES ROOT BEER (clear bottle, paper label, ABM) Base embossed: HIRES
 - c. SPARKLING WATER BY HINKLEY & SCHMITT, CHICAGO (clear bottle, paper label, ABM)
37. HOME WEISS BEER / BREWERY COMPANY / CHICAGO, ILL. (aqua, embossed, AC)
38. HYDROX:
- a. HYDROX ROOT BEER, HYDROX CORPORATION, CHICAGO, ESTABLISHED 1888. (clear bottle, paper label)
 - b. HYDROX PALE DRY GINGER ALE. NATIONAL HYDROX BEVERAGE INC. 2332-2344 W. WALNUT ST., CHICAGO 12, ILL. (green bottle, paper label). Embossed on front and back shoulder: HYDROX
 - c. HYDROX GINGER ALE, CHICAGO ESTABLISHED 1898 (aqua bottle, paper label, ABM). Neck label: HYDROX EVERY DROP PURE.

I

39. IMPERIAL BREWING / & / BOTTLING CO. / (image of crown) / CHICAGO
(aqua, embossed, AC)
40. INDEPENDENT BREWING:
 - a. INDEPENDENT / BR'G ASS'N. / CHICAGO (amber, embossed, AC)
 - b. PRIMA / REGISTERED PROPERTY OF / INDEPENDENT BRG. ASSOC. / CHICAGO
(clear, embossed)
41. INDEPENDENT / (BC monogram) / CHICAGO / BOTTLING WORKS (aqua, embossed, ABM)
42. IRVING BOTTLING WORKS / O. LEVY PROP. / (image of triangle) / CHICAGO, ILL.
(aqua, embossed, AC)

J

43. JUPITER SPRINGS / DEEP ROCK PURE / MINERAL WATER / OWNED BY / CHICAGO & GENEVA/
BOTTLING WORKS. Base: JUPITER (aqua, embossed, ABM)

K

44. KEELEY:
 - a. KEELEY / BREWING CO. / CHICAGO (aqua and amber, embossed, ABM)
 - b. KEELEY HALF AND HALF (amber bottle, paper label, ABM)
45. KIST BEVERAGES. BOTTLED UNDER LICENSE FROM CITRUS PRODUCTS CO. CHICAGO, ILL.
(green bottle, red and white ACL lettering, ABM)
46. KOOL-AID, FIRST IN FLAVOR. BOTTLED UNDER LICENSE FROM PERKINS PRODUCTS CO.
CHICAGO, ILL. (clear bottle, green and white ACL lettering, ABM)
47. FRED F. KORN / CHICAGO, ILL. (green and clear, corn cob figural, base embossed, ABM)

L

48. LAMB:
 - a. LAMB BOTTLING WORKS / (image of lamb) / 331-335 S. PAULINA ST. / CHICAGO
(aqua, embossed)

- b. LAMB BEVERAGES / 624-628 SO. PAULINA ST. / (image of lamb) / CHICAGO, ILL.
(aqua, embossed, ABM)
- 49. LAWNSDALE BOTTLING CO. / (image of rabbit) / CHICAGO, ILLS. Base: L.B.CO.
(clear, embossed, ABM)
- 50. 20TH CENTURY / BOTTLING WORKS / (image of lion) / 321-23 S. WOOD ST. / CHICAGO. Base:
I. L. [Levinson] (aqua, embossed, ABM)
- 51. LEVITAN & BAGAN / (L & B monogram inside a 6-point star) / CHICAGO, ILL.
(aqua, embossed, ABM)
- 52. LIBERTY:
 - a. LIBERTY BOTTLING CO. / CHICAGO. (image of the Statue of Liberty) Back: LIBERTY /
BLUE ROCK / BEVERAGES (aqua, embossed, ABM)
 - b. BLUE ROCK, GINGER ALE. LIBERTY BOTTLING CO. CHICAGO, ILL. (green bottle, paper
label, ABM)
 - c. BLUE ROCK / LIBERTY BOTTLING // BEVERAGES / CHICAGO, ILL. Base: image of the
Statue of Liberty. (aqua, embossed, ABM)
- 53. LIFTER. LIFTER BEVERAGES, INC. CHICAGO, ILL. (green bottle, paper label, ABM)
- 54. LINCOLN:
 - a. OLD ABE, PALE & DRY, GINGER ALE. LINCOLN BOTTLING CO., CHICAGO, ILL. (paper
label). Embossed on front and back shoulder: LINCOLN BOTTLING CO. (green
bottle, ABM)
 - b. OLD ABE, DELICIOUS CHERRY SODA. LINCOLN BOTTLING CO., CHICAGO, ILL. (paper
label). Embossed on front and back shoulder: LINCOLN BOTTLING CO. (clear bottle,
ABM).
 - c. LINCOLN / BOTTLING CO. (embossed on front and back shoulder. Base: CHICAGO,
ILL. (green, embossed, ABM)
 - d. LINCOLN / BOTTLING CO. // CHICAGO, ILL. Base: LBC monogram. (aqua, embossed,
ABM)
 - e. LINCOLN BOTTLING CO. / LBC monogram) / CHICAGO, ILL. (aqua, embossed, ABM)
 - f. LINCOLN SPARKLING WATER. LINCOLN BOTTLING CO. CHICAGO, ILL. (paper label).
Embossed on front and back shoulder: LINCOLN / BOTTLING CO. (clear bottle, ABM)
- 55. LOMAX:
 - a. LOMAX'S / BEVERAGES (aqua, vertical embossing, ABM)
 - b. LOMAX'S // BEVERAGES (aqua, embossed, ABM)
 - c. LOMAX PALE EXTRA DRY GINGER ALE. THE LOMAX COMPANY, PAULINA & KINZIE
STS. CHICAGO, ILL. TELEPHONE MONROE 2774 (green bottle, paper label, ABM)
 - d. HIRES / BOTTLED BY LOMAX (aqua, embossed, ABM)
- 56. MRS. LOMBARDIS HOME STYLE ROOT BEER. LORRAINE BEVERAGE CO. 4018-30 W. 24TH ST.
PHONE: ROCKWELL 2-1700. CHICAGO, ILL. (green bottle, paper label, ABM)

M

57. THE MANHATTAN BOTTLING WORKS / image of horse head / CHICAGO, ILL. (aqua, embossed, AC)
58. MASON'S ROOT BEER. Back: BOTTLED UNDER AUTHORITY OF MASON & MASON INC. CHICAGO, ILL. (amber bottle, red and yellow ACL lettering, ABM)
59. MONARCH:
 - a. MONARCH BREWERY (image of Elk and the letter "M") / CHICAGO / UNITED BREWERIES CO. (aqua, embossed, AC)
 - b. BULLFROG BEER, MONARCH BREWING COMPANY CHICAGO, ILLINOIS (amber bottle, paper label, ABM)
60. MORAND:
 - a. MORAND BROS. CHICAGO, ILL. (amber, embossed, ABM)
 - b. MORAND'S SPARKLING BEVERAGE. MORAND BROS. BEVERAGE CO. CHICAGO, ILL. (clear bottle, paper label, ABM) Neck label: ORANGE SODA
 - c. MORAND'S COCO-CRÈME. MORAND BROS. BEVEARGE CO. CHICAGO. (green bottle, paper label, ABM)
61. MUTUAL BOTTLING WORKS / (image of crescent moon) / CHICAGO (aqua, embossed, ABM)

N

62. NATIONAL / BREWING CO. / CHICAGO (amber, embossed, AC)
63. MR. NEWPORT. Back: BOTTLED BY MUTUAL BOTTLING COMPANY, 3430 S. ASHLAND, CHICAGO, ILLINOIS, 60608. LA-3-0020 (green bottle, red and white ACL lettering, ABM)
64. NORTH WESTERN / BREWERY / CHICAGO (amber, clear, embossed, AC)
65. NORTHWESTERN:
 - a. NORTHWESTERN / BEVERAGE / COMPANY / CHICAGO (aqua, embossed, ABM)
 - b. MONTREAL GINGER ALE, PALE DRY. NORTHWESTERN BEVERAGE CO. INC. CHICAGO, ILL. 60651 SPAULDING XXXXXXXX. (paper label). Embossed on front and back shoulder: A. A. BOTTLING CO. Base: CHICAGO, ILL. (green bottle, ABM)

O

66. OELLRICH & KORN / (O & K monogram) / 812-14 W. 53RD ST. CHICAGO (aqua, embossed, ABM)

67. OLD / COLONY / BEVERAGE CO. / CHICAGO (clear and green, embossed, ABM)
68. OLYMPIAN CELERY TONIC CO. / (OTC monogram) / CHICAGO, ILL. (amber, embossed, ABM)

P

69. PEACOCK:
a. PEACOCK / PEACOCK (embossed on front and back shoulders. Base embossed: CHICAGO, ILL. (green, embossed, ABM)
b. PEACOCK ALE CO. CHICAGO, ILL. TIP TOP EXTRA DRY GINGER ALE (green bottle, paper label, ABM)
70. PILSEN PREMIUM BEER, YUSAY (amber bottle, paper label, ABM)
71. POLONIA BOTTLING WORKS / KOSZCIUSZKO / (image of man on horse) / SODA / WATERS ALL / FLAVORS / CHICAGO / ILL. (aqua, embossed)
72. WALTER P. POWELL. CELEBRATED GINGER ALE, CHICAGO U.S.A. (clear, embossed, ABM)
73. PRIDE:
a. PRIDE BOTTLING CO. / (image of deer) / CHICAGO, ILL. Base: P.B. (aqua, embossed, ABM)
b. PRIDE BOTTLING CO. / (image of deer) / CHICAGO, ILL. [has a fluted shoulder] (aqua, embossed, AC)
74. PURITY CRYSTAL ROCK / MINERAL SPRING WATER / CHICAGO & OAK PARK (aqua, vertical embossing, ABM)

Q

No examples known

R

75. RASMUSSEN:
a. AMERICAN HOME / BRAND / PURE BEVERAGES / GEO. RASMUSSEN / CHICAGO, ILL. (aqua, embossed)
b. FINEST QUALITY / BEVERAGES / GEO. RASMUSSEN CO. / CHICAGO, ILL. (aqua, clear, and green, embossed, ABM)
c. FINEST QUALITY / BEVERAGES / GEO. RASMUSSEN CO. / CHICAGO, ILL (aqua, embossed, ABM). Paper label: AMERICAN HOME BRAND SPARKLING GINGER ALE. MANUFACTURED BY GEO. RASMUSSEN CO. Neck label: QUALITY BEVERAGES, MADE FROM FINEST MATERIALS OBTAINABLE.

- 76. FRANK REIMANN / 2501 WALLACE ST. / CHICAGO, ILL. (aqua, embossed, AC)
- 77. ROSELAND BOTTLING WORKS / 251 E. 115 TH ST. / CHICAGO, ILL. (clear, embossed, AC)
- 78. ROYAL CANADIAN TOM COLLINS MIXER. BOTTLED UNDER AUTHORITY OF ROYAL CANADIAN DISTRIBUTING CO. GENERAL OFFICES. CHICAGO, ILL. U.S.A. (green bottle, paper label, ABM)

S

- 79. SCHOENHOFEN:
 - a. SCHOENHOFEN / BREW'G CO. / CHICAGO (amber, clear, embossed, AC)
 - b. EDELWEISS (script embossing) Base: SCHOENHOFEN / CHICAGO (aqua, embossed)
- 80. SEIPP:
 - a. SEIPP'S / CHICAGO (amber, aqua, embossed, AC)
 - b. THE CONRAD SEIPP / (CS monogram) / BR'G CO. CHICAGO (amber, embossed, AC)
- 81. SILVER BROOK BEVERAGE CO. CHICAGO, ILL. VIKING CLUB ROOT BEER
(clear bottle, paper label, ABM)
- 82. SILVER // SPRING (embossed on front and back shoulder) Base: CHICAGO, ILL. (clear bottle, embossed, ABM) Paper Label: PROGRESSIVE DIETETIC COLA
- 83. SPRING BEVERAGE CO. / 730 SO. MARCHFIELD AVE / CHICAGO, ILL. (aqua, embossed)
- 84. THE / STANDARD BREWERY / (image of eagle) / CHICAGO (amber, embossed, AC)
- 85. STAR BOTTLING / (image of star) / 1721 W. 19TH ST. / CHICAGO, ILL.
(aqua and amber, embossed, ABM)
- 86. SUCCESS:
 - a. SUCCESS BOTTLING / WORKS / (image of pig) / CHICAGO, ILL.
(aqua, embossed, ABM)
 - b. SUCCESS BOTTLING / WORKS / (image of pig) / CHICAGO
(amber, embossed, AC)
 - c. SUCCESS BOTTLING / WORKS / image of horse) / CHICAGO. Base: image of horse.
(aqua, embossed, ABM)
- 87. SUNBEAM BEVERAGE CO. / 1527-1529 / FLOURNOY ST. / CHICAGO // TRADE MARK (image of rising sun) / REGISTERED. (aqua, embossed, ABM)
- 88. SUPREME BEVERAGE CO. / 4540 EVANS / AVE. / CHICAGO, ILL. (aqua, embossed, ABM)
- 89. SWIDLER & BERNSTEIN / 1527-1529 YORK ST. / CHICAGO, ILL. // (image of bear).
Base: S & B (aqua, embossed, AC)

T

90. TABOR / BREWING CO. / CHICAGO, ILL. (amber, embossed, AC)

U

91. UNCLE SAM / BEVERAGE CO. / (US monogram) / 2219 OGDEN AVE. / CHICAGO, ILL. PHONE SEELEY 6760. Base: US monogram. (clear, embossed, ABM)
92. UNION PROTECTIVE / BOTTLING / WORKS / CHICAGO (clear, embossed, AC)
93. UNITED STATES:
- a. UNITED STATES / BREWING CO. / CHICAGO, ILL. (amber, embossed, AC)
 - b. UNITED STATES / BREWING CO. / OF CHICAGO, ILL. (aqua, embossed, AC)
 - c. UNITED STATES / BREWING CO. / OF CHICAGO (clear, script embossing, AC)

V

94. VANA:
- a. ALOIS VANA / (image of griffin inside a shield) / 82-84 / FISK ST. / CHICAGO, ILL. (aqua, embossed, AC)
 - b. A. VANA / 1835-37 FISK ST. CHICAGO, ILL. Base: griffin inside a shield. (amber, embossed, ABM)
 - c. VANA BEVERAGES, VANA INC. 1833-37 CARPENTER ST. CHICAGO, ILL. (green bottle, paper label, ABM)
95. VESUVIO BEVERAGE CO. / (image of Mt. Vesuvio) / 1020 POLK ST. / CHICAGO, ILL. (aqua, embossed, ABM)
96. VIRGINIA DARE CREAMY ROOT BEER (paper label). Embossed on front and back shoulder: SILVER BROOK. (clear bottle, ABM)

W

97. THE WACKER & BIRK / BREWING CO. / CHICAGO (amber, embossed, AC)
98. CHAS. WESTERHOLM / CW&CO. Monogram) / CHICAGO, ILL. aqua, embossed, AC)
99. WESTSIDE / BREW. CO. / CHICAGO (aqua, embossed, AC)

100. WHISTLE:
- a. JUST WHISTLE / CHICAGO WHISTLE BOTTLING CO. / GOLDELLE / BRAND / BEVERAGES / CHICAGO, ILL. Base: JUST / WHISTLE (clear, embossed, ABM)
 - b. JUST WHISTLE / CHICAGO WHISTLE BOTTLING CO. / HIGH GRADE / BEVERAGES / CHICAGO, ILL. Base: JUST / WHISTLE (clear, embossed, ABM)
 - c. JUST WHISTLE / CHICAGO WHISTLE BOTTLING CO. / INC. / RAINBO / BRAND / BEVERAGES / CHICAGO, ILL. Base: JUST / WHISTLE (clear, embossed, ABM)
101. WHITE EAGLE BOTTLING CO. / P & R monogram) / QUALITY / CHICAGO Base: P & R (aqua, embossed, ABM)
102. WHITE FROST / PURE WATER CO. / J. S. MILLER PROP. / CHICAGO, ILL. (clear, embossed, ABM)

X

No known examples

Y

103. YANKEE BOTTLING WORKS / image of patriot with drum) / CHICAGO, ILL. (clear, embossed, ABM)

Z

104. ZIP. ZIP IN EVERY STEP. Back: BOTTLED UNDER LICENSE ZIP BOTTLING COMPANY CHICAGO, ILL. (green bottle, red and white ACL lettering, ABM)